

Date: Thursday, 3/30/2006 8:30:22 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LOCK PLATE		
Job Number	: 26406A					
Estimate Number	: 10332					
P.O. Number	: N/A			Part Number	: D2534	
This Issue	: 3/30/2006 S.O. No. : N/A			Drawing Number	: D2534 REV D	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: N/A			Drawing Revision	: D	
Previous Run	: 25825A			Material	: N/A	
Written By	: <u>See comment below</u>			Due Date	: 4/24/2006	
Checked & Approved By	: <u>KJ 06.03.30</u>			Qty:	40 Um: Each	
Comment	: Est Rev A New Issue 05-11-07 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Order (2) D2534 per (1) D2530
 Issue P/O: 0000926

AS 06/04/03

80

Email or ship DXF file to vendor

Laser cut D2534 flat pattern per Dwg D2534

Material release note required

2.0	D2534F	Lock Plate
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 80.0000 Each(s)

Lock Plate

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

6/4/18 82

4.0	QC6	DIMENSIONAL CHECK
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Comment: Inspect dimensions per template D2534-T1

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr 540 06:04:23

(82)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/15/08
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 3/30/2006 8:30:22 AM
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Drawing Name: LOCK PLATE

Job Number: 26406A

Part Number: D2534

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 48

Packaging 82

Job Completion



Inspection Level 21/06/02

06-05-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

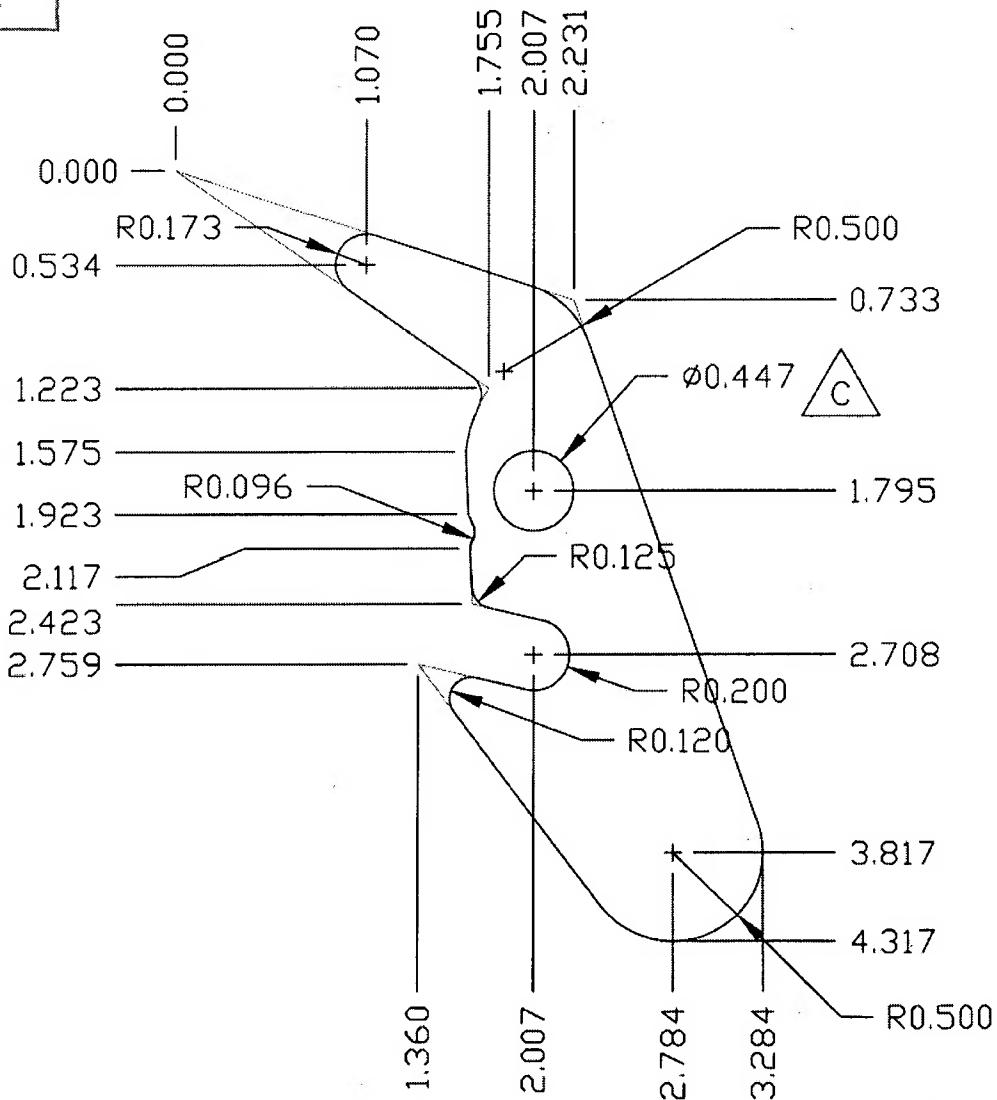
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B. WILLIAMS	DRAWN BY PH	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2534 REV. D SHEET 1 OF 1
DATE 04.12.14		TITLE LOCK PLATE SCALE 1:1
C	96.07.26	HOLE WAS 0.328
D	04.12.14	UPDATE NOTES

RELEASED

04.12.16 *[initials]*D2534 LOCK PLATE

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 ~~THICK~~ CONTROLLED COPY)
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26406A

90277641

MATERIAL TEST/INSPECTION CERTIFICATE

YIEH MAU CORP.

INVOICE NO. : F06MC11
COMMODITY : PRIME COLD ROLLED STAINLESS STEEL SHEET

SPECIFICATION : AISI 304

CUSTOMER : INTEGRIS METALS LTD.

J.S.C. 高雄縣竹崎鄉楠梓路845號
346, SHUN AN RD, LU CHU HSIEH
KAOLIUNG TAIWAN R.O.C.
TEL: (07)6272580 FAX: (07)6273005
CERTIFICATE NO. F06MC11
DATE OF ISSUE: 01/02/2006
PAGES: 1

ITEM NO.	SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL=50 mm					Chemical Composition (%)									
			KG	LBS			VS 0.4mm	TS kg/mm ²	EL %	RPM	HV	C %	Si %	Mn %	P %	S %	Ni %	Cr %	Ni %		
AISI 304, 1B FINISH, WITH PAPEL INTERLEAVED, SCUFFED EDGE																					
7427-4125	12GA160"X 96"	1	1,441	3,183	YU140116	4BS2031AB-213	299	666	59	88	164	1.7	48	124	32	3	608	1610	2.8		
7427-4126	12GA160"X 96"	1	1,445	3,186	YU140116	4BS2031AB-11	299	666	59	89	164	1.7	48	124	32	3	608	1610	2.8		
7427-4127	12GA160"X 120"	1	1,141	2,515	YU140116	4BS2031AC-12	299	668	59	83	164	1.7	48	124	32	3	608	1526	2.8		
7427-4127	12GA160"X 120"	1	1,141	2,515	YU140116	4BS2031AC-13	299	666	59	83	164	1.7	48	124	32	3	608	1526	2.8		
7427-4127	12GA160"X 120"	1	1,141	2,515	YU140116	4BS2031AC-14	299	666	59	83	164	1.7	48	124	32	3	608	1226	2.8		
7427-4127	12GA160"X 150"	1	1,141	2,515	YU140116	4BS2031AC-15	299	666	60	89	164	1.7	48	124	32	5	615	1436	2.6		
7427-4128	12GA160"X 150"	1	1,141	2,515	YU140116	4BS2031AC-16	299	666	60	89	164	1.7	48	124	32	5	605	1610	2.6		
7427-4128	12GA148"X 56"	1	1,673	3,697	YU140116	4BS2031AC-17	298	677	60	84	165	1.8	56	129	35	4	605	1610	2		

Quantity : 8.980 18.076

No Mercury Contamination

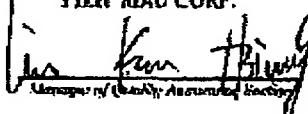
Dead (dead) for serial No.

I hereby certify that the material described hereby has

been made in accordance with the terms of the bill of lading

- PRIME MATERIAL, NO DENT, NO DENTS, NO SCRATCHES
- P.O. NO. 604181 (VANCOUVER)
- SALIS CONTRACT NUMBER: F06MC11
- DOCUMENTARY CREDIT NUMBER: LC13100280

YIEH MAU CORP.


 A handwritten signature in black ink, appearing to read "Yieh Mau Corp." followed by a date and initials.